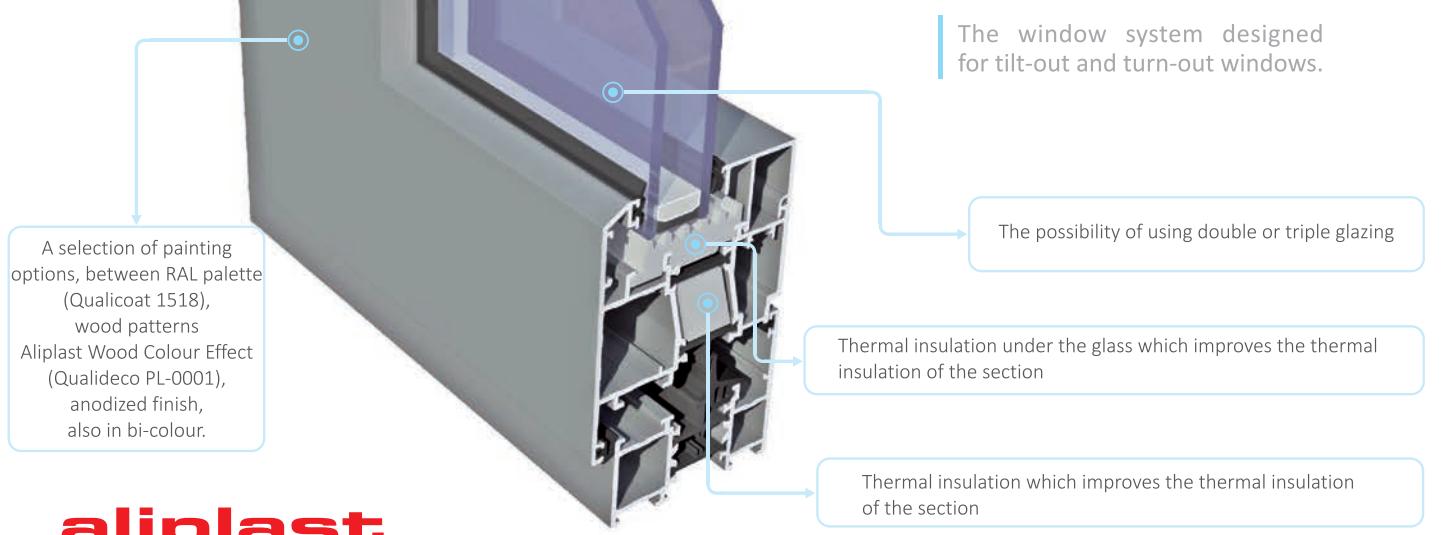




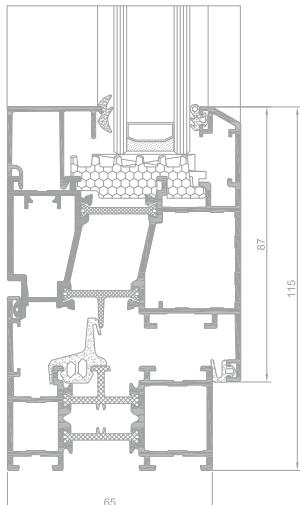
IMPERIAL OUT



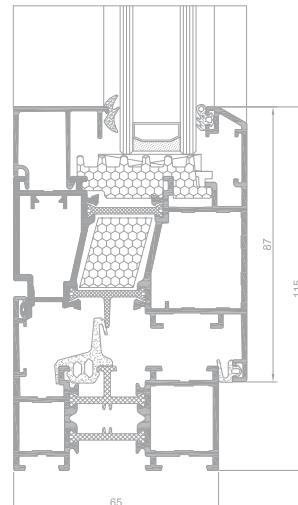
IP OUT



IP OUT i+ window



IP OUT i window section



IP OUT i+ window section

IMPERIAL OUTWARD

IMPERIAL OUT

- | The system Imperial OUT is designed for tilt-out and turn-out windows.
- | The system Imperial OUT is fully compatible with the window system Imperial (they share system elements: connectors, gaskets, glazing strips).
- | The system IMPERIAL OUT features faced internal surface of the frame and the sash.
- | Turn-out windows can be fitted with two types of hinges: rotating hinges or scissor hinge; window hardware used allows tilting the top or the bottom of the window outwards; option of turn-out window with the limit stop.
- | An available option of integrating windows with walls by using reversing profile.
- | Maximum dimensions and weights of structures in IMPERIAL OUT system:
 - *tilt-out windows* - minimum width and height of sash 500 mm, maximum width and height of sash 2000 mm, maximum weight of sash 100 kg for tilt-out windows
 - *turn-out windows* - minimum width and height of sash 500 mm, maximum width of sash 1500 mm, height of sash 3000 mm, maximum weight of sash 120 kg for turn-out windows
- | The system IP OUT is available in the variant with improved thermal insulation power:
 - IP OUT i with additional, peripheral thermal insulation, at the profile-glass interface
 - IP OUT i+ with additional thermal insulation between thermal gaskets
- | This system is a very popular in Nordic countries and on The British Isles. Perfectly matching old and stylized manor houses, wood cabins or simple Scandinavian type houses. Shutters are often used with such windows.
- | The option of bending profiles (detailed specification of profiles and detailed technical parameters of profile bending process are available in the customer area of the website www.aliplast.pl).
- | A wide range of colours available - RAL palette, structural colours, Aliplast Wood Colour Effect, bi-colour.

TECHNICAL SPECIFICATION

SYSTEM	MATERIAL	DEPTH OF FRAME	DEPTH OF LEAF	GLAZING RANGE	TYPE OF WINDOWS	TYPE OF DOORS
IP OUT	aluminium / polyamide	65 mm	/ 74 mm / max 61 mm		outward	
IP OUT i+	aluminium / polyamide	75 mm	/ 84 mm / max 61 mm		outward	

PERFORMANCE

SYSTEM	THERMAL INSULATION Uf *	AIR PERMEABILITY	WINDLOAD RESISTANCE	WATERTIGHTNESS
IP OUT	Uf from 1,85 W/m ² K	Class 4; EN 12207	Class C5/B5; EN 12210	Class E900; EN 12208
IP OUT i+	Uf from 1,68 W/m ² K	Class 4; EN 12207	Class C5/B5; EN 12210	Class E900; EN 12208

* Thermal insulation is dependent on a combination of profiles and thickness of the filling.